



## Material - DIN 2.4819

### Standard Specification for Nickel and Nickel Alloy Casting

Group - Non-Ferrous Nickel Alloys

Sub Group - DIN 2.4819 Nickel and Nickel Alloy Casting

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.010 max.	As-Cast or Annealing or Age Hardning	
Silicon	Si %	0.080 max.		
Manganese	Mn %	1.000 max.		
Chromium	Cr %	14.500 - 16.500		
Cobalt	Co %	2.500 max.		
Iron	Fe %	4.000 - 7.000		
Molybdenum	Mo %	15.000 - 17.000		
Phosphorus	P %	0.025 max.		
Sulphur	S %	0.010 max.		
Vanadium	V %	0.350 max.		
Tungsten	W %	3.000 - 4.500	Mechanical Properties	
Nickel	Ni %	Balance	Tensile Strength in Mpa	690 - 1000
-	-	-	Yield Strength in Mpa	280 min.
-	-	-	Elongation in %	25 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in HB	240 max.
-	-	-	Impact in Joule	72 @RT

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
NiMo16Cr15W	DIN	Germany	Casting
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

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